

STAINLESS STEEL FINISHES

Surface Finish #	Metal Working Methods	Final Polish Grit Size	Ra Microinch	RMS Microinch
1	Hot roll, anneal and descale	Unpolished	500	N/A
2D	Cold roll, anneal and descale	Unpolished	125	N/A
2B	Cold roll, anneal descale and final light cold roll with polished rolls	Unpolished	80	N/A
3	Mechanical polishing on #1, 2D or 2B	100	60	67
3	Mechanical polishing on #1, 2D or 2B	120	52	58
4 standard sanitary	Mechanical polishing on 2B or 2D	150	42	47
4 high grade sanitary	Mechanical polishing on 2B or 2D	180	30	34
4 ultra high sanitary	Mechanical polishing on 2B or 2D	240	15	17
7	Mechanical buffing on # 4	320	12	14
8	Mechanical buffing on # 4	400	5	7